

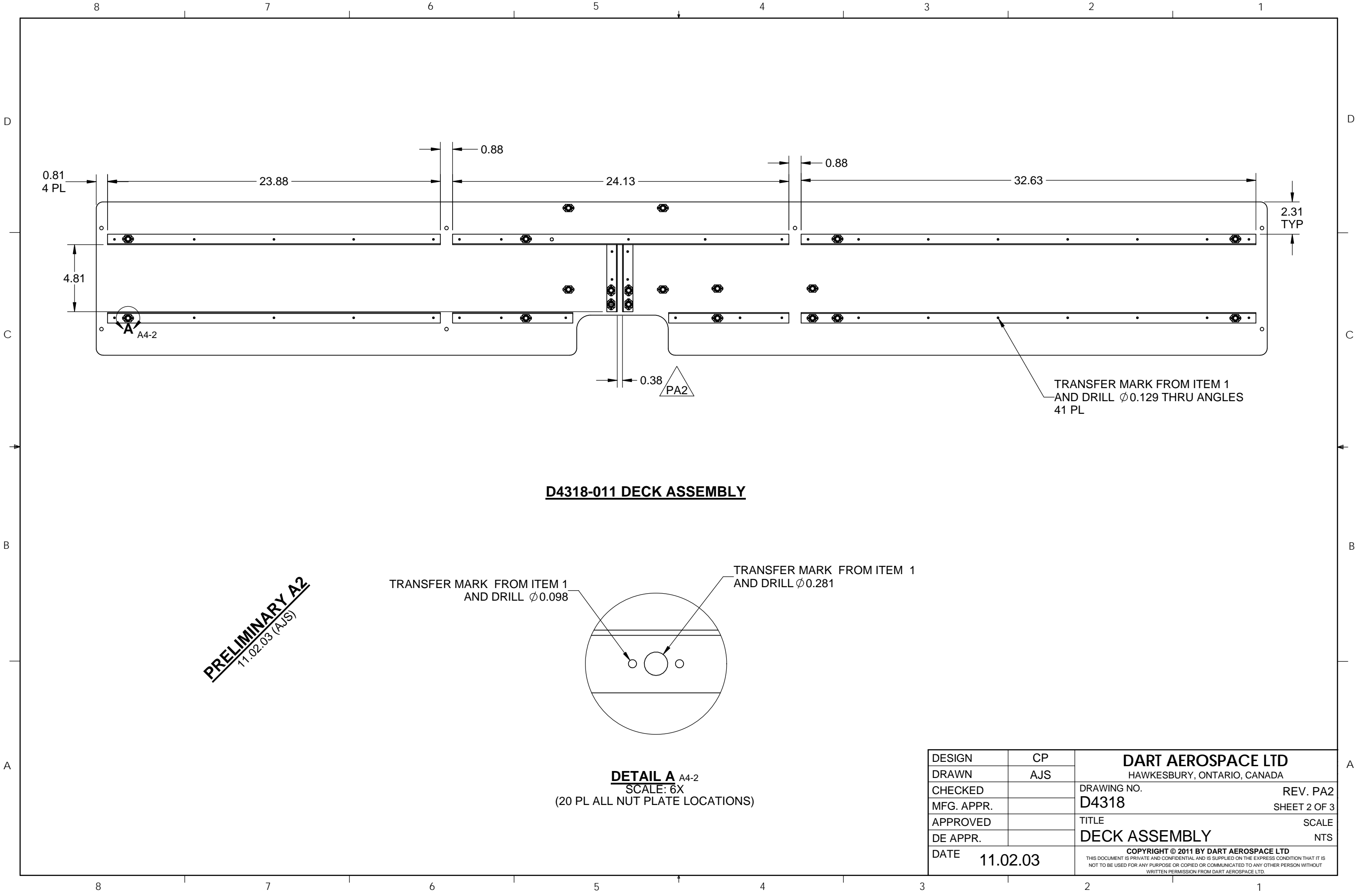
ITEM	QTY -041	P/N	DESCRIPTION
	X	D4318-011	DECK ASSEMBLY
1	1	D4318-1	ANCHOR PLATE
2	2	D4318-3	ANGLE
3	1	D4318-5	ANGLE
2	2	D4318-7	ANGLE
5	2	D4318-9	ANGLE
6	2	D4318-11	ANGLE
7	40	MS20426AD3-6	RIVET
8	41	MS20426AD4-7	RIVET
8	20	MS21075L4	NUT PLATE

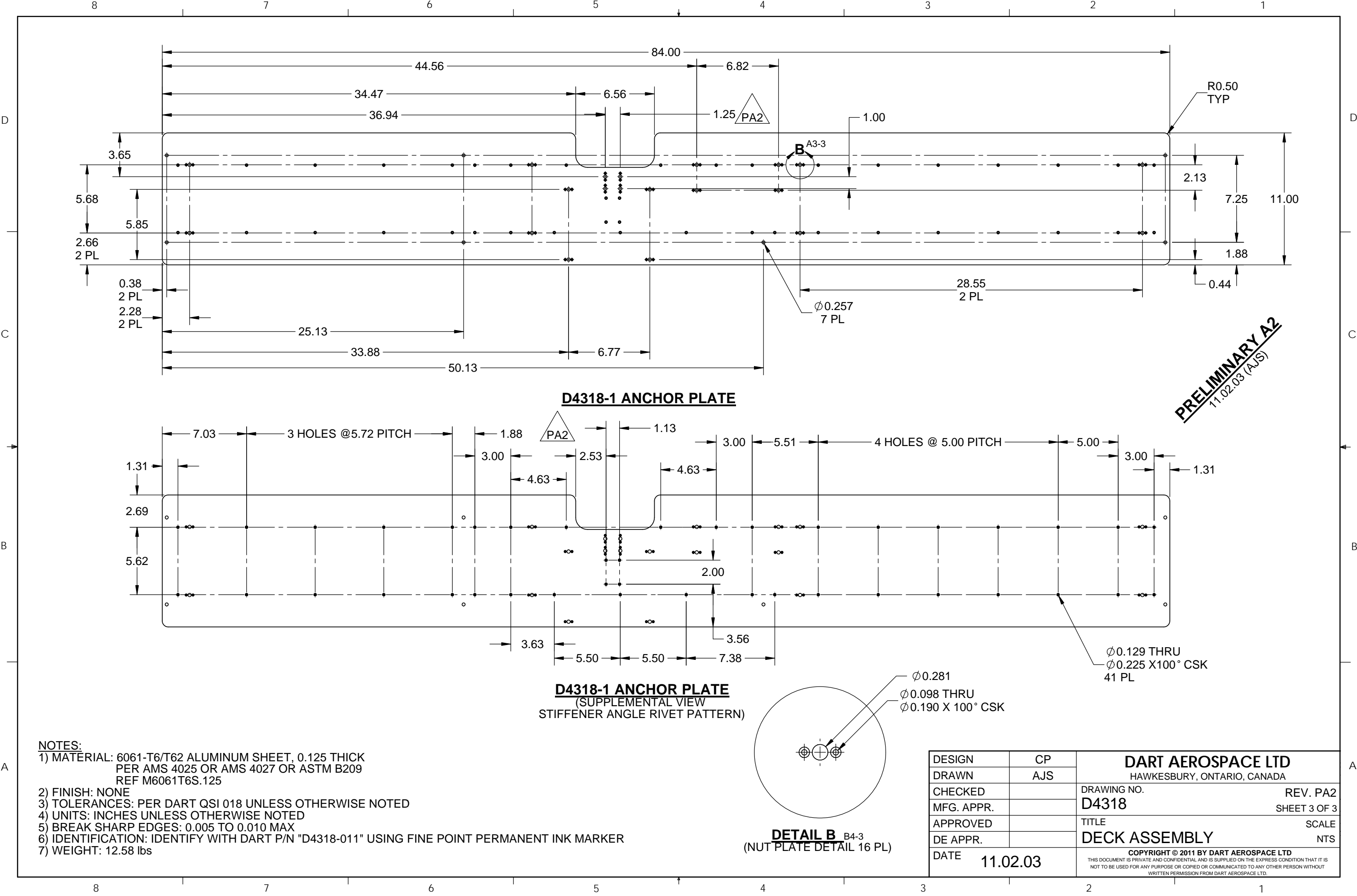
D4318-011 DECK ASSEMBLY

PRELIMINARY A2
11.02.03 (AJS)

- NOTES:
- 1) MATERIAL -3 THRU -11: 6061-T6/T6510/T6511 ALUMINUM ANGLE 0.75 X 0.063 THK
PER AMS-QQ-A-200/8
REF DART SPEC M6061T6A0.75X0.063
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4318-011" USING FINE POINT PERMANENT INK MARKER
 - 7) WEIGHT: 12.58 lbs

PA2	SHT 2 ZN C,5 ITEM 0.38 DIM ADDED. SHT 3 HOLE PATTERNS UPDATED ACCORDINGLY	AJS	11.02.03
PA1	PRELIMINARY	AJS	11.02.01
REV.	DESCRIPTION	BY	DATE
DESIGN	CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. PA2
MFG. APPR.		D4318	SHEET 1 OF 3
APPROVED		TITLE	SCALE
DE APPR.		DECK ASSEMBLY	NTS
DATE	11.02.03	COPYRIGHT © 2011 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	





PRELIMINARY A2
11.02.03 (AJS)

- NOTES:**
- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.125 THICK
PER AMS 4025 OR AMS 4027 OR ASTM B209
REF M6061T6S.125
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4318-011" USING FINE POINT PERMANENT INK MARKER
 - 7) WEIGHT: 12.58 lbs

DESIGN	CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. PA2
MFG. APPR.		D4318	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		DECK ASSEMBLY	NTS
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